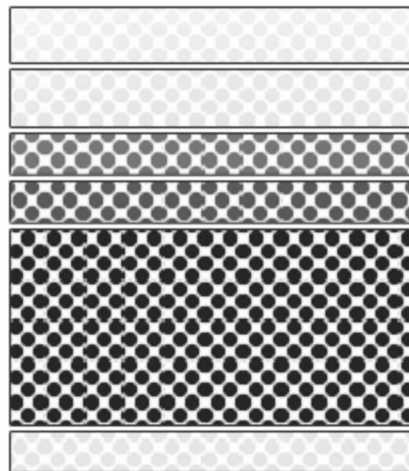


Kraft Back



Top Coating With Blade

Pre Coating

Top Liner (Recycled White Pulp)

Under Liner (Recycled White Pulp)

Fillers (Recycled Grey Pulp)

Back Liner (Kraft)

Bottom Coating

Moisture Content

- $7.5\% \pm 10\%$

Brightness

 $77 \pm 1 \%$

Gloss (75°)

 $40 \pm 5 \%$

Polybond (Scott)

> 60

IGT Drypick

> 0.7 m/sec

B.F.

 18 ± 1

SUBSTANCE	STIFFNESS (Taber)		CALIPER	BULK
gm/m ²	gm.cm		Micron	cc/gm.
	MD	CD		
300	125	55	369	1.23
320	140	65	394	1.23
340	155	70	418	1.23
360	180	85	450	1.25
400	245	110	500	1.25
450	300	140	567	1.26
Tolerance				
$\pm 5\%$			$\pm 5\%$	$\pm 5\%$
Moisture content :	$7.5\% \pm 1.0\%$			