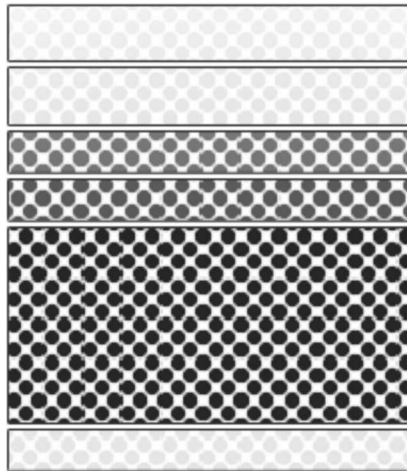


Eco Board Grey Back



Top Coating With Blade

Pre Coating

Top Liner (Recycled White Pulp)

Under Liner (Recycled White Pulp)

Fillers (Recycled Grey Pulp)

Back Liner (Recycled Grey Pulp)

Bottom Coating

Applications

- Packaging Board

Recommended for Multi-Colour Printing

- Letterpress
- Offset
- Roto Gravure

Moisture Content

- $7.5\% \pm 10\%$

PPS (Microns)

3 ± 0.5

Brightness

$78 \pm 1 \%$

Gloss (75°)

$40 \pm 5 \%$

Polybond (Scott)

> 60

IGT Drypick

$> 0.7 \text{ m/sec}$

Substance (gm/m ²)	Stiffness (Taber) (gm/cm)		Caliper (microns)	Bulk (cc/gm)
	MD	CD		
260	65	30	320	1.23
285	90	40	350	1.23
295	105	45	363	1.23

300	110	45	369	1.23
310	115	50	381	1.23
320	125	55	394	1.23
340	140	60	418	1.23
350	150	65	438	1.25
360	165	75	450	1.25
370	180	85	462	1.25
385	195	95	481	1.25
400	225	105	500	1.25
410	235	110	500	1.25
430	255	120	538	1.25
450	280	130	572	1.27
500	350	160	635	1.27
Tolerance				
±5%	±10%	±5%	±5%	